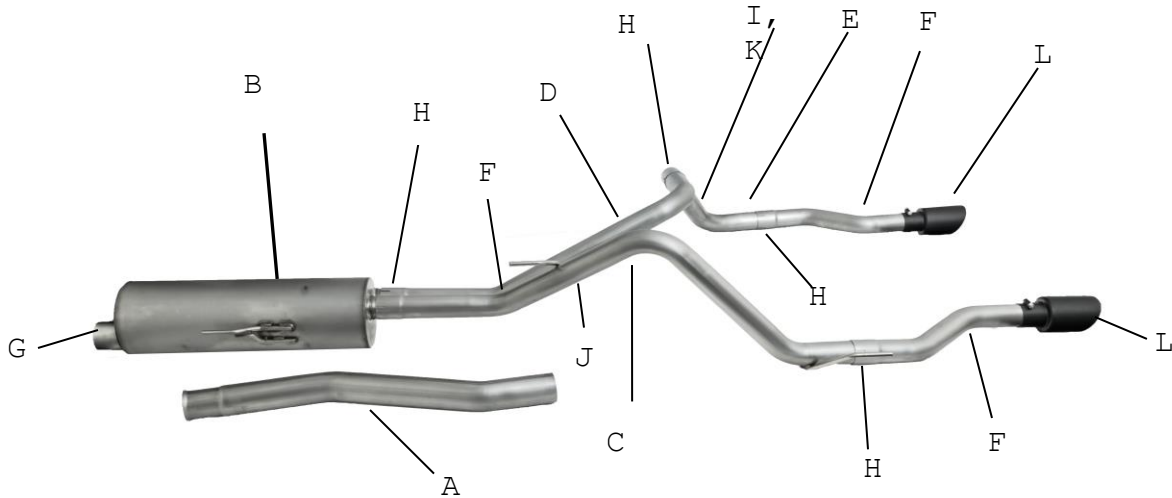


**INSTALLATION INSTRUCTIONS**  
**Black Elite Dual Split Exhaust System**  
**Jeep Gladiator 3.6L V6**

**PART #617410B**



ITEM	Part Number	Quantity	Description
A	999701048S	1	3" Headpipe
B	999701049S	1	Muffler
C	999701050S	1	2.5" Driver Over axle pipe
D	999701051S	1	2.5" Passenger Over axle pipe
E	999701052S	1	2.5" Passenger Over axle pipe
F	999701053S	2	2.5" Exit Pipe
G	5763	1	3" Band Clamp
H	5762	5	2.5" Band clamp
I	800043	1	hanger
J	Bo-906	1	Bolt Kit
K	RH028	1	Rubber Grommet
L	500417-B	2	4in. Black T304 Stainless Dual Wall Slash-Cut Tip. Clamp on.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your Vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm PST.

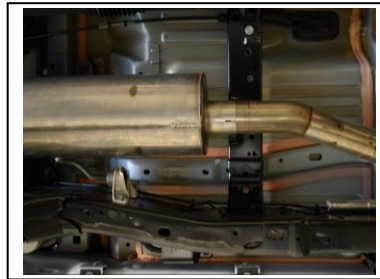
## CAREFULLY READ INSTRUCTIONS BEFORE INSTALLING PRODUCT

When installing this exhaust system make sure to use proper safety precautions. Therefore, make sure instructions are thoroughly read and understood before attempting to install. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust system to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

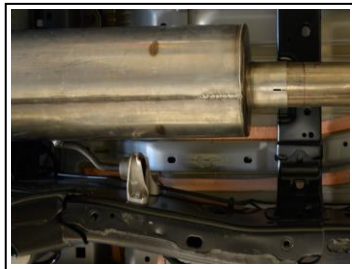
**SUGGESTED TOOLS:** Sawzall or hack-saw, 1/2", 9/16" socket or wrench, 15mm deep socket or wrench. Hanger removal tool or large channel-lock pliers, WD-40 and Jack Stands.



1. To begin the removal of the factory exhaust you'll need to cut it in two places. Cut just before the muffler and the other is behind the resonator. Do not damage the factory clamp as you will reuse your factory clamp.



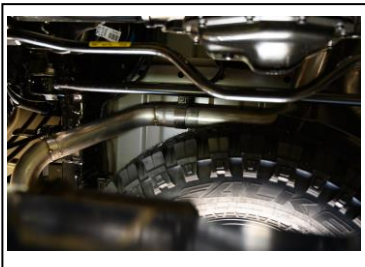
2. Once the factory exhaust is removed, you may begin to install your new Gibson Exhaust. Start with the head pipe using the factory clamp.



3. Next, install the Muffler# (B) onto the Headpipe #A. using clamp #G. Do not tighten. Be sure to insert the hanger attached to the muffler into its position. Keep all bolts and hangers loosened. Use a jack stand to support the muffler.



4. Next, install the driver side over axle-pipe #C, Using both clamp# H. The rear hanger will need to slide onto the over axle before you're able to bolt into the frame. Attach using bolt kit #J



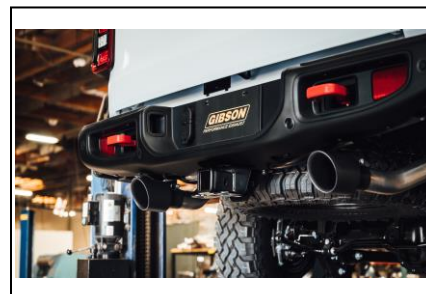
5. Continue by installing Passenger Side passenger over-axle pipe (D). Do not tighten using clamp #H to attach to muffler outlet.



6. Install the Passenger overaxle pipe (E) using clamp (H) and hanger assembly (I). Use one of the body bolts (as shown in picture) and rubber grommet(K). Do not tighten.



7. Lastly, install exit pipes (F) and tips (L) onto both Driver side and Passenger over-axle pipes. Position the exit pipes to what meets your expectations.



Now go back and tighten all clamps, nuts and bolts. Use stainless steel cleaner weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage or fire.